

DONGDO TECH — SPC Report

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검사일자	2026-05-24	라인명	LINE-A / 1공정	품명	외경검사 / Housing case
품번	DDT-3775160	검사자	YONG JIN LEE	구분	전수검사

Channel SPC Summary

P	Name	n	Mean	Sigma	Min	Max	Cp	Cpk	Verdict
P1	P1	129	0.0002	0.0126	-0.0289	0.0308	0.529	0.523	■■■■ (Improve) (10.9% NG)
P2	P2	129	0.0009	0.0123	-0.0292	0.0310	0.540	0.515	■■■■ (Improve) (10.9% NG)
P3	P3	129	0.0013	0.0136	-0.0320	0.0313	0.490	0.457	■■■■ (Improve) (10.9% NG)
P4	P4	129	-0.0007	0.0127	-0.0267	0.0314	0.526	0.507	■■■■ (Improve) (5.4% NG)
P5	P5	129	-0.0007	0.0137	-0.0290	0.0312	0.488	0.470	■■■■ (Improve) (12.4% NG)
P6	P6	129	0.0006	0.0145	-0.0316	0.0292	0.460	0.446	■■■■ (Improve) (14.0% NG)
P7	P7	129	-0.0002	0.0132	-0.0317	0.0303	0.504	0.499	■■■■ (Improve) (10.1% NG)
P8	P8	129	-0.0005	0.0126	-0.0320	0.0310	0.531	0.517	■■■■ (Improve) (7.8% NG)
P9	P9	129	-0.0009	0.0119	-0.0289	0.0311	0.562	0.536	■■■■ (Improve) (10.1% NG)
P10	P10	129	-0.0007	0.0122	-0.0306	0.0314	0.545	0.525	■■■■ (Improve) (8.5% NG)
P11	P11	129	0.0002	0.0126	-0.0301	0.0308	0.528	0.523	■■■■ (Improve) (9.3% NG)
P12	P12	129	-0.0024	0.0131	-0.0314	0.0289	0.511	0.450	■■■■ (Improve) (11.6% NG)
P13	P13	129	-0.0001	0.0140	-0.0300	0.0317	0.477	0.474	■■■■ (Improve) (13.2% NG)
P14	P14	129	-0.0006	0.0130	-0.0298	0.0295	0.514	0.499	■■■■ (Improve) (10.9% NG)
P15	P15	129	0.0010	0.0114	-0.0309	0.0304	0.586	0.558	■■■■ (Improve) (5.4% NG)
P16	P16	129	0.0021	0.0125	-0.0307	0.0286	0.533	0.478	■■■■ (Improve) (8.5% NG)
P17	P17	27	0.0020	0.0132	-0.0170	0.0297	0.506	0.455	■■■■ (Improve) (11.1% NG)
P18	P18	27	0.0007	0.0111	-0.0160	0.0317	0.600	0.579	■■■■ (Improve) (7.4% NG)
P19	P19	27	0.0028	0.0149	-0.0249	0.0289	0.449	0.387	■■■■ (Improve) (18.5% NG)
P20	P20	27	0.0040	0.0132	-0.0174	0.0280	0.503	0.402	■■■■ (Improve) (11.1% NG)
P21	P21	27	0.0002	0.0128	-0.0260	0.0178	0.523	0.519	■■■■ (Improve) (7.4% NG)

P	Name	n	Mean	Sigma	Min	Max	Cp	Cpk	Verdict
P22	P22	27	-0.0027	0.0143	-0.0315	0.0160	0.467	0.405	■■■■ (Improve) (11.1% NG)
P23	P23	27	0.0014	0.0149	-0.0289	0.0256	0.447	0.414	■■■■ (Improve) (14.8% NG)
P24	P24	27	0.0022	0.0115	-0.0174	0.0255	0.582	0.517	■■■■ (Improve) (11.1% NG)
P25	P25	27	0.0024	0.0143	-0.0230	0.0297	0.466	0.411	■■■■ (Improve) (11.1% NG)
P26	P26	27	-0.0030	0.0121	-0.0248	0.0282	0.550	0.468	■■■■ (Improve) (7.4% NG)
P27	P27	27	-0.0009	0.0130	-0.0306	0.0311	0.514	0.489	■■■■ (Improve) (7.4% NG)
P28	P28	27	-0.0006	0.0153	-0.0299	0.0241	0.435	0.421	■■■■ (Improve) (18.5% NG)
P29	P29	27	-0.0006	0.0135	-0.0283	0.0175	0.495	0.481	■■■■ (Improve) (7.4% NG)
P30	P30	27	0.0043	0.0127	-0.0144	0.0310	0.525	0.411	■■■■ (Improve) (11.1% NG)
P31	P31	27	-0.0002	0.0104	-0.0214	0.0171	0.643	0.636	■■■■ (Improve) (3.7% NG)
P32	P32	27	0.0029	0.0149	-0.0249	0.0294	0.446	0.382	■■■■ (Improve) (18.5% NG)

Anomaly Detection Summary

P	Name	Rule ID	Description	Pts
P1	P1	N6	4 of 5 consecutive points beyond 1-sigma	19
P2	P2	N6	4 of 5 consecutive points beyond 1-sigma	23
P3	P3	WE3	6 consecutive points steadily increasing/decreasing	6
P3	P3	N6	4 of 5 consecutive points beyond 1-sigma	29
P4	P4	N6	4 of 5 consecutive points beyond 1-sigma	31
P5	P5	N6	4 of 5 consecutive points beyond 1-sigma	19
P6	P6	WE4	14 consecutive points alternating up and down	14
P6	P6	N6	4 of 5 consecutive points beyond 1-sigma	37
P7	P7	N6	4 of 5 consecutive points beyond 1-sigma	25
P8	P8	N5	2 of 3 consecutive points beyond 2-sigma	3
P8	P8	N6	4 of 5 consecutive points beyond 1-sigma	28
P9	P9	N6	4 of 5 consecutive points beyond 1-sigma	11
P10	P10	N5	2 of 3 consecutive points beyond 2-sigma	3
P10	P10	N6	4 of 5 consecutive points beyond 1-sigma	7
P11	P11	N6	4 of 5 consecutive points beyond 1-sigma	22
P12	P12	N6	4 of 5 consecutive points beyond 1-sigma	15
P13	P13	WE3	6 consecutive points steadily increasing/decreasing	7
P13	P13	N5	2 of 3 consecutive points beyond 2-sigma	4
P13	P13	N6	4 of 5 consecutive points beyond 1-sigma	6
P14	P14	N5	2 of 3 consecutive points beyond 2-sigma	3
P14	P14	N6	4 of 5 consecutive points beyond 1-sigma	11
P15	P15	N6	4 of 5 consecutive points beyond 1-sigma	14

P	Name	Rule ID	Description	Pts
P16	P16	N5	2 of 3 consecutive points beyond 2-sigma	3
P16	P16	N6	4 of 5 consecutive points beyond 1-sigma	7
P16	P16	N7	15 consecutive points within 1-sigma	17
P17	P17	N6	4 of 5 consecutive points beyond 1-sigma	7
P20	P20	N6	4 of 5 consecutive points beyond 1-sigma	6
P21	P21	N6	4 of 5 consecutive points beyond 1-sigma	6
P22	P22	N6	4 of 5 consecutive points beyond 1-sigma	10
P23	P23	N6	4 of 5 consecutive points beyond 1-sigma	7
P25	P25	N6	4 of 5 consecutive points beyond 1-sigma	6
P26	P26	N6	4 of 5 consecutive points beyond 1-sigma	5
P31	P31	WE4	14 consecutive points alternating up and down	15
P32	P32	WE3	6 consecutive points steadily increasing/decreasing	6

SPC Control Charts (Active Channels: 32)







